

DTN2070 differential pressure transmitter



Key features

- Advanced thin film metal strain gauge sensor technology
- Stainless steel housings, nonpainted
- Seismically qualified stainless
 steel mounting brackets
- Loop powered, 2 wire, 4-20 mA
- Quarter inch NPT process
 connections
- Dustproof and waterproof
 construction, no humidity effect

Overview

Ultra Energy's DTN2070 differential pressure transmitters are designed to provide reliable and precise pressure measurements in nuclear applications operating in harsh environments. It meets the most stringent environmental requirements of Gen III+ reactors for harsh operating environments and post-accident monitoring applications inside containment. The DTN2070 contains only analog electronics, using a diaphragm isolated direct coupled strain gauge pressure sensor capsule. The DTN2070 has undergone complete seismic and environmental qualification, being Class 1E qualified to IEEE 323-1974 and IEEE 344- 1987.



| Feature | Description | | | | |
|--|--|--|--|--|--|
| Reference accuracy | ±0.25% of span, typical < 0.15%, includes linearity, hysteresis, deadband, settability and repeatability | | | | |
| Stability/drift | $\pm 0.25\%$ of URL per 30 months at reference conditions | | | | |
| Static pressure zero effect | ±0.25% URL for 1,000 psi static pressure change. This effect i systematic and can be calibrated out for a particular pressure befor installation | | | | |
| Zero overpressure effects (per 1000 psi/6.89 Mpa) | ±0.25% URL one-sided, ±1% URL two-sided sequential | | | | |
| Field adjustability (zero and span) for harsh environment models | ±15% of span, within the transmitter URL | | | | |
| Field adjustability (zero and span) for non-safety, mild and non- submergence models | Zero: ±70% of URL, Span: ±33% to ±100% of URL | | | | |
| Direct or reverse acting capabilities | Factory set and can't be changed in the field | | | | |
| Operating temperature | 40°F to 257°F (4.4°C to 125°C) normal services. Operating temperatures will affect qualified life | | | | |
| Zero elevation, zero suppression factory set | Zero elevation and suppression must be such that neither the calibrated span nor the upper or lower range value exceeds 100% of the URL | | | | |
| Turn-on time | 2 seconds or less, 1 minute for rated accuracy | | | | |
| Storage temperature | -40°F to 257°F (-40°C to 125°C). Storage temperature will affect qualified life. | | | | |
| Output signal | 4-20 mA two wire only | | | | |





| Feature | Description | | | | | | |
|---|--|--|--|--|--|--|--|
| Response time, range code 200 | ≤1.5 sec, sensor response time to 50% with a 100% span step change at 100°F (37.8°C) | | | | | | |
| Response time, range code 300 | ≤0.7 sec, sensor response time to 50% with a 100% span step change at 100°F (37.8°C) | | | | | | |
| Response time, range code 400 and 600 | ≤0.4 sec, sensor response time to 50% with a 100% span step change at 100°F (37.8°C) | | | | | | |
| Response time, range code 850 ≤0.25 sec, sensor response time to 50% with a 100% spatchange at 100°F (37.8°C) | | | | | | | |
| Damping | Factory set, 0 or 1.6 seconds | | | | | | |
| Power supply effect | 0.005% of calibration span/volt | | | | | | |
| Min current limit | 3.4 +/1 mA | | | | | | |
| Max current limit | 21.6 +/2 mA | | | | | | |
| Power supply load limitations | 18 VDC to 48 VDC (mild); 18 VDC to 33 VDC (harsh); R (Ω) = maximum field loop resistance = 46.3 * (power supply voltage - 18) | | | | | | |
| Load effect | Within limits set by the line voltage, the output current is independent of load resistance | | | | | | |
| Mounting position effect | No span effect; zero shift of up to 1.5 inH2O (0.249 kPa) which can be calibrated out | | | | | | |
| EMC/EMI compliance | Satisfies requirements defined in: US NRC Reg. Guide 1.180 Rev. 1. European EMC Directive 2014/30/EU by conforming to applicable EN and IEC Standards: compliance testing to the EN 61000 Series standards, CE marking, declaration of conformity | | | | | | |





| Feature | Description | | | | | |
|--|--|--|--|--|--|--|
| Transient protection | Meets Criteria A of IEC 61000-4-4:1995 (electrical fast transient/burst immunity test; power and I/O line burst: 2kV, 15/300 ms, 5kHz) | | | | | |
| PED and CE mark | Fully compliant | | | | | |
| Temperature effects (per 50°F/ 27.8°C) | Above 130°F (54.4°C), determine the error from 130°F to t temperature of interest then add the 130°F error. | | | | | |
| Harsh Environments 40°F to 130°F (4.4°C to 54.4°C) | Range Codes 200, 300, 400: ±0.6% URL + 0.4% span; range codes 600: ±0.35% URL +1.0% span; range code 850: ±0.6% URL + 1.2% span | | | | | |
| Harsh Environments 130°F to 257°F* (54.4°C to 125°C) | Range codes 200-600: ±0.7% URL; range code 850: ±1.35% URL (see note above, temperature effects above 130°F) | | | | | |
| Mild, rad harsh and submergence 40°F to 130°F (4.4°C to 54.4°C) | Range codes 200-850 ± 0.50% URL | | | | | |
| Power supply requirements | 18 VDC to 48 VDC (see also DTN2070 power supply load limits later in this document for load resistance requirements.) | | | | | |
| Range down | 3.5 to 1 (minimum span is 28.6% URL) | | | | | |
| Volumetric displacement | < 0.005 in3 (0.082 cm3) | | | | | |
| Enclosure rating | NEMA 6P (IP 68) | | | | | |
| Humidity Limits | 0-100% RH, submergence | | | | | |
| Isolating diaphragms | Range 200, 300, 400 and 850: Hastelloy™ Alloy-C; Range 600: Stainless 17-7 PH | | | | | |
| Drain vent valve | None | | | | | |





| Feature | Description |
|---------------------------------------|---|
| Process flange | 316 SST |
| Process seal | EPDM |
| Electronics housing O-ring | EPDM |
| Fill fluid | Silicone oil - DC550 |
| Sensor module and electronics housing | 316 SST |
| Flange bolts | Medium carbon alloy steel, SAE J429, Grade 8, Zinc yellow- chromate plated finish per ASTM B633 |
| Mounting bracket | 304 SST |
| Mounting bolts | 300 Series stainless steel, ASTM F593 |
| Process connections | 1/4-18 NPT Optional: 3/8" welded fittings |
| Electrical connections | Gen 3 Quick Disconnect Connector (QDC); seal gland with 8 feet leads |
| Weight | 16.9 lbs. (7.66 kg) with mounting bracket, bolts and SST tag. 14.9 lbs. (6.82 kg) transmitter only. 1.9 lbs. (0.36 kg) mounting bracket |
| Traceability | Per 10CFR50 Appendix B, 10CFR21, NQA-1, and ISO 9001:2008; chemical and physical certification of pressure retaining parts. |
| Service Life | 23.4 years at 100° F (37.8°C) (see 'Qualified service life vs. temperature' towards the end of this document for details.) |





| Feature | Description |
|--------------------------------------|--|
| Fix-fasten | Specifications listed reflect maximum error during seismic disturbance. All ranges: accuracy within $\pm 0.5\%$ URL for OBE at 1/2 SSE, accuracy within $\pm 0.7\%$ URL for SSE Transmitters will return to within $\pm 0.20\%$ after the event. (see "Seismic - Test Response Spectra, 5% Damping" towards the end of this document tab for details.) |
| Seismic accuracy | Specifications listed reflect maximum error during seismic disturbance. All ranges: accuracy within $\pm 0.5\%$ URL for OBE at 1/2 SSE, accuracy within $\pm 0.7\%$ URL for SSE Transmitters will return to within $\pm 0.20\%$ after the event. (see 'Seismic - Test Response Spectra, 5% Damping' towards the end of this document tab for details.) |
| During LOCA | + 4.0 % of URL for DPs first 15 days and submergence, excludes radiation (See 'Actual LOCA/PAMS chamber temperature' towards the end of this documents for details.) |
| During PAMS | + 2.7% of URL 43 days (See 'Actual LOCA/PAMS chamber temperature' towards the end of this documents for details.) |
| Environmental/seismic qualifications | IEEE 323-1974 and 323-1983, IEEE 344-75 & IEEE 344-87 |





Model updates

The transmitter has been updated over the years to improve performance to deal and with component obsolescence. The sensing capsule of the DTN2070 - Westinghouse Veritrak/ Tobar/ Camille Bauer Model 32, and recently Weed Instrument most DTN2010 and N97 - has the same field-proven, underlying design as the Model 32 originally qualified in 1982.

Service live vs. temperature



Ranges and limits

| DP | Range Code | Diaphragm Material | URL inH2O @20*C | Span Range inH2O | Static Pressure / Overpressure Limit | | |
|----|------------|--------------------|--------------------|---------------------|---|--|--|
| | 200 | Hastelloy - C | 40 | 11 to 40 | | | |
| | 300 | Hastelloy - C | 100 | 29 to 100 | | | |
| | 400 | Hastelloy - C | 250 | 71 to 250 | | | |
| | 600 | Stainless 17-7PH | 650 | 31 to 650 | 2,538 psi | | |
| | 850 | Hastelloy - C | 956 | 273 to 956 | _ | | |

| | Range-Code¤ | Diaphragm-Material¤ | URL¶ kPa¤ | Span-Range¶ kPa¤ | Static-Pressure-/- Overpressure-Limit# | |
|------|-------------|---------------------|--------------|---------------------|---|--|
| DPts | 200 | HastelloyC¤ | 9.95¤ | 3-to-9.95¤ | | |
| | 300¤ | HastelloyC# | 25¤ | 7.to-25¤ | 1 | |
| | 400¤ | HastelloyC¤ | 62¤ | 18-to-62¤ | 1 | |
| | 600¤ | Stainless-17-7PH¤ | 162¤ | 46·to·162¤ | 17.5·MPa¤ | |
| | 850¤ | HastelloyC¤ | 238¤ | 68·to-238¤ | - | |
| | | | | | <u></u> | |

Power supply load limitations, 4-20 mA





Seismic test response spectra, 5% damping



Seismic – Test Response Spectra, 5% Damping.









Dimensional drawings



HIGH PROCESS P 1/4" NPT







Model matrix

| DTN2070 | | | | | | | | | | | | |
|---------|------------|--------|--------------|--------------|--|-----------|------------|--------------------------------------|-------------|------------------|--------------|---------------|
| | Transmitte | r Type | | | | | | | | 3 | | |
| | DP | | al Pressure, | Bleed valve | es installe | d as star | ndard | | | | (| |
| | • | | put Action | | | | | | | | | |
| | | D | Direct Act | ing output (| default) | | | | | | | |
| | | R | | cting Outpu | | | | | | | | |
| | | • | Model Rar | | | | | | | | | |
| | | • | | Capsule L | JRL | Units | | | | | | |
| | DP | • | 200 | 40 | DP | inH20 | | | | | | |
| (i)) | DP | • | 300 | 100 | DP | inH20 | | | | 1 | | |
| | DP | • | 400 | 250 | DP | inH20 | | | | | | |
| | DP | • | 600 | 650 | DP | inH20 | | | | | | |
| | DP | • | 800 | 800 | DP | inH20 | | | | 1 | | |
| | DP | | 850 | 956 | DP | inH20 | | | | 1 | | |
| | | • | | Electrical | Connect | onnection | | | | | | |
| | • | • | • | G | EGS Quick disconnect connector | | | | | | | |
| | | • | | L | Flying Leads, 96 inches, , *** NON-Safety Only *** | | | | | | | |
| 1) | | • | | • | | OPTIONS | | | | | | |
| | | • | • | • | Electric | al Conne | ections, F | ield Side | | | | |
| | • | • | • | • | MX | | | | | 1 | | |
| | | • | • | | | Mountin | | | | | | |
| | • | • | • | • | | A | - | unt , DP only | (mounting b | racket is integr | al on PA/PG |) |
| | | • | | • | | Р | | | | ION-Safety On | | |
| | • | • | • | • | | • | _ | note Seals/capillaries, Bleed Valves | | | | |
| | | • | | • | | • | N | | | | pped with D | P Transmitter |
| | • | • | • | • | | • | SX | | | r filled Cons | | |
| | | • | • | • | | • | OX | | | one oil filled | | ctory |
| | • | • | • | • | • | • | • | | | Construction | | |
| | | • | | • | | • | • | Н | Consult F | | | |
| | • | | | • | • | • | | | | Connection | 1 | |
| | | • | • | • | • | • | • | • | FS | Special | | |
| | • | • | • | • | | • | • | • | | Other Spec | cials | |
| | | • | • | • | | | | | | | sult Factory | |
| DTN2070 | DP | D | 400 | L | | Р | | | | | | del Number |





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