

N7030 RTD and N7040 thermocouple analog transmitter



Key features

- True analog transmitter
- Qualified per IEEE 323 Class 1E
 Mild Environment
- Qualified per IEEE 344 Class 1E Seismic
- Loop powered 14 to 48 VDC
- Analog ANSI-ISA, NAMUR 43
- EMC, NRC RG 1.180, CE

Overview

The N7030 and N7040 analog temperature transmitter series are two-wire 4-20 mA DC current loop powered temperature transmitters. They are analog signal conditioning devices designed to accept standard RTD or thermocouple inputs and convert the input to a linearized 4-20 mA DC output signal that is proportional to the input. The transmitter is nominally powered from a 24 VDC supply but will accept any regulated DC supply such that the voltage measured at the transmitter's terminals is between 14 and 48 VDC under all conditions.



Nuclear power plant applications

The Analog Temperature Transmitter provides high accuracy transmission temperature of measurements specifically designed for nuclear power plant applications. Each transmitter has an enclosure which is moisture and impact resistant and provides a high degree of EMI/RFI protection. For on-machine applications and potentially harsh plant environments, a NEMA 4X IP66 housing is available. The transmitter is insensitive to age related drift and ambient temperature changes to ensure stability and accuracy over its mission life.

- Reactor coolant system (RCS) temperature
- Pressurizer temperature
- · RCS hot leg wide range
- Pressurizer return line temperature
- Pressurizer level reference leg temperature
- · RCS cold leg narrow range
- · RCS hot leg narrow range
- Pressurizer heater return line temperature
- External pipe and pressure vessel temperature
- Reed switch level transmitter
- Millivolt transmitter
- Potentiometer transmitter
- Containment temperature
- Fuel pool
- Spent fuel
- Radioactive waste treatment

Replacement for obsolete transmitters and signal conditioners including these discontinued models

- Rosemount[™] Model 444 Alphaline® temperature transmitter*
- FOXBORO[™] 893 temperature transmitter*
- FOXBORO™ 694A resistance-to-current converter*
- FOXBORO™ 693A millivolt-to-current converter*
- Weed Instrument N7000 series including models N7013, N7014

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Qualifications at a Glance (see below for further detail):

- Nuclear qualified per IEEE 323/344 Class 1E Mild Environment
- Qualified life of 40 years at 25°C (77°F)
- Vibration and seismic qualified
- Analog Signals meet ANSI-ISA, NAMUR 43, and ANSI-ISA-50.00.01-1975 requirements
- EMC qualification per US NRC Regulatory Guide 1.180 Rev. 1 Oct. 2003
- CE Mark Certification

Transmitter will be used with the ITS-90 temperature scale. Sensor type and temperature range must be specified when ordering.





Feature	Description		
Transmitter types	• Analog transmitter (Ω , RTD, mV, thermocouple) inputs		
N7030 input - RTD	 Single element Platinum 100Ω or 200Ω 3 or 4 wire per model configuration table Factory set, non-field configurable Temperature coefficients (alphas α available by request): Curve A: 0.003902 Ω/Ω/°C (US Standard) Curve B: 0.00385055 Ω/Ω/°C (ASTM-1137, IEC-60751, DIN 43760, ITS-90) 		
N7040 input - thermocouple	 Types: B, E, J, K, N, R, S, and T thermocouples 10 mV to +100 mV per model configuration table Factory set, non-field configurable 		
Input range and spans	 Ω Range: 18.52Ω (Pt100@-200°C) to 788.72Ω (Pt200@+850 Ω minimum span: 3Ω Ω maximum span: 754Ω RTD Pt Range: -200°C to 850°C (-328°F to +1562°F) per ITS- RTD Pt 100 minimum span: 10°C (18°F) RTD maximum span: 1050°C (1890°F) mV Range: -10 mV to +100 mV mV minimum span: 5 mV mV maximum span: 110 mV Thermocouple temperature ranges per ITS-90 		
Output	 Single isolated loop powered 4-20 mA Measurement valid from 3.8 mA to 20.5 mA Sensor Fault indicated by ≤3.6 mA or ≥21.0 mA Linear to temperature for RTD inputs Linear to mV for thermocouple inputs 		
Response time (for a 1-time constant response (63.2%) to a step change input)	 N7030 RTD input transmitter: 134 ms, transmitter only N7040 thermocouple input transmitter: 232 ms, transmitter only 		





Feature	Description			
Functional				
Isolation between any of: 4-20 mA current loop, sensor input or transmitter case	 ≥1 MΩ (50 VDC for 60 s, <50 µA leakage) 			
Zero and span adjustability	 Zero: ±13.8°C (±25°F) Span: ±20% of calibrated span Non-interactive 			
Zero and span setability	• ±0.05% span			
Turn on time	 1 minute to achieve rated accuracy 			
Power supply	 Single 4-20 mA loop: 14 to 48 VDC terminal voltage Power budget: 23mA x 48 VDC = 1104 mW maximum 			
In-rush current	 Less than 100 mA for less than 15 ms excluding the output current 			
Power supply input protection	+48V Maximum input voltage-48V Reverse voltage protection			
Sensor wiring protection	 No damage due to sensor miswiring or short circuits between sensor leads Warning: connecting power to the sensor inputs will damage the transmitter 			
 Single Loop: determined from the following equation (Power supply voltage – 14V) / 0.022A Maximum loop resistance vs. some typical supply vol 0Ω at 14 VDC 455Ω at 24 VDC 1,545Ω at 48 VDC Conforms to: ANSI/ISA-50.00.01 Class 2L transmitte 				





Feature	Description	
Sensor fault signalling	 Sensor breakdown information per NAMUR NE 43 RTD sensor: any sensor lead wire open, RTD sensor shorted Thermocouple sensor: sensor lead open ≤ 3.6 mA or ≥ 21.0 mA (specified when ordering) 	
Humidity range	5% to 95% non-condensing	
Humidity effect	 Less than ±0.25% of span for 15%-95% change in relative humidity (non-condensing) 	
Temperature limits operating/storage	• 0°C to 70°C (32°F to 158°F) / -40°C to 100°C (-40°F to 212°F)	
Performance		
Accuracy (includes linearity and repeatability)	 ±0.1% of span or ±0.05°C (±0.09°F); whichever is larger, excluding sensor error for RTD ±0.15% of span in mV or ±20 μV; whichever is larger, excluding sensor and cold junction compensation errors for mV and thermocouples 	
Stability (drift)	• ±0.2% of span per year maximum	
Cold junction compression error	 ±0.5°C (±0.9°F) (thermocouple input only) 	
Ambient temperature effect	 RTD: ±[0.15°C (0.27°F) + 0.05% span] for a 5.5°C (10°F) change Thermocouple: ±[1°C (1.8°F) + 0.1% span in mV] for a 5.5°C (10°F) change 	
Power supply effect	 ±0.02% of span/Volt 	
EMI/RFI effect	• ±0.1% of span	





Feature	Description	
Mounting position effect	• None	
Reference conditions	 24 VDC terminal Voltage 25°C (77°F) ambient conditions 385 Pt 100 Ω - IEC 60751 at 0°C (32°F), Type K Thermocouple at 0°C (32°F) 	
Reliability	 Mean-Time-Between-Failure predication in accordance with MIL- HDBK-271F, FN2: MTBF at 25°C (77°F) of 1.8 million hours or greater 	
Physical		
Housing, mounting	 DIN rail mount Panel mount IP67 head mount options Other enclosures as a special 	
Connection	 Terminal strip Ring lugs not required 16 to 24 AWG wire 	
Weight	 Transmitter 0.6 lbs (0.27 kg): With panel mount 0.7 lbs (0.32 kg) With DIN rail 0.9 lbs (0.41 kg) In ADALET XIHMKFCX connection head 3.9 lbs (1.77 kg) In Hoffman/Pentair junction box A606CHNF 5.3 lbs (2.40 kg) 	
Nuclear qualifications		
Quality assurance and certification or origin	 Product is designed, manufactured, and qualified by Curtiss- Wright in the USA under its 10CFR50 App. B QA program 	





Feature	Description	
Nuclear power and environmental qualificiations	IEEE 323/344 Class 1E Mild Environment	
Qualified life	• 40 years at 25°C (77°F)	
Vibration, seismic profile	 Generic Seismic Profile per EPRI TR-107330. Required Response Spectra for all mounting options (DIN rail, panel, and Ex d connection head), see US NRC Regulatory Guide 1.209. Spectra below, TRS has 10% margin added to the RRS 	

Seismic Test Profile - N7030/N7040 5% Damping Ratio - Horizontal and Vertical



Generic seismic profile per EPRI TR-107330 (Required Response Spectra). TR-107330 provides seismic test levels taken from SQRTS-01 (assumes floor motion typical of lower level plant location and applies cabinet amplification factors.)

Freq. (Hz)	Generic Seismic Profile per EPRI TR-107330 RRS SSE (g)	Generic Seismic Profile per EPRI TR-107330 TRS SSE (g) +10% margin	N7030 Safe Shutdown Earthquake (SSE) Tests Actual (g)
1	0.3	0.33	0.9
5	14.0	15.4	20
16	14.0	15.4	20
36	6.1	6.71	15
100	6.1	6.71	12





Radiation

≤103 rads (10 Gy). The commonly used radiation threshold for concern for electronics that contain metal oxide semiconductors (MOS) is 103 rads (10 Gy) (US NRC Regulatory Guide 1.209).

Radiation aging for electronic equipment not required to perform a safety-related function in a high-energy line break environment and subject to lifetime doses of less than 103 rads (10 Gy) is not required for mild qualification.

Compliance

Summary: CE, RoHS, EMC per US NRC Reg. Guide 1.180, UL94 V-0 flame retardancy, and general electrical safety.

Compatibility of Analog Signals: ANSI-ISA, NAMUR 43

ANSI-ISA-50.00.01-1975 R2012 Compatibility of Analog Signals for Electronic Industrial Process Instruments Approved 17 July 2012. NAMUR NE 43 analog output over range and under range annunciations.



EMC, NRC RG 1.180, CE

EMC per US NRC Reg. Guide 1.180. European EMC Directive 2014/30/EU by conforming to applicable EN and IEC Standards: Compliance testing to the EN 61000 Series standards, CE mark declaration.

Class 1E Mild Environment according to IEEE 323- 1974/1983/2003 & IEEE 344-1975/1987/2004

IEEE 323-1974/1983/2003

Both Regulatory Guide 1.89, "Environmental Qualification of Certain Electric Equipment Important to Safety for Nuclear Power Plants," issued November 1974, and Revision 1 of Regulatory Guide 1.89, issued June 1984, endorse IEEE Std. 323-1974.

Regulatory Guide 1.89 focuses on the environmental qualification of equipment intended for use in harsh environments that are subject to design-basis accidents. Additional guidance is warranted to address qualification for mild environmental conditions as needed for computer-based technologies.





IEEE revised the industry guidance for qualification, IEEE Std. 323, in 2003. A particular distinction between IEEE Std. 323-2003 and IEEE Std. 323-1974 is that the 2003 version does not require age conditioning to an end-ofinstalled-life condition for equipment in mild environments where significant aging mechanisms are not present. The NRC regulatory guide 1.209 endorses IEEE Std. 323-2003. The practices in IEEE Std. 323-2003 are sufficiently comprehensive to address qualification for the less severe environmental conditions of typical plant locations where safety-related, computer-based I&C systems are generally located. These plant areas are unaffected by design-basis accidents and the most severe conditions to which the equipment is subjected, which arise from the environmental extremes resulting from normal and abnormal operational occurrences.

IEEE 344-1975/1987/2004

The NRC issued Revision 2 of Regulatory Guide 1.100, "Seismic Qualification of Electric and Mechanical Equipment for Nuclear Power Plants", in June 1988. With a few exceptions and clarifications, it endorsed the IEEE 344-1987, issued January 1987. NRC Regulatory Guide 1.100 Revision 3 issued September 2009 endorses, with exceptions and clarifications, IEEE Std. 344-2004.

The major change from IEEE Std. 344-1987 to IEEE Std. 344-2004 is the update and expansion of Clause 10, "Experience," which describes the use of experience data as a method for seismic qualification of Class 1E electrical equipment (including I&C components). The qualification of Curtiss-Wright's Analog Temperature Transmitter does not rely in any way on experience data; therefore, the qualification also meets the requirements of IEEE 344-2004 and complies with USNRC Regulatory Guide 1.100 Revision 3.

References:

- IEEE Standard for Qualifying Class 1E Equipment for Nuclear Power Generating Stations, IEEE Std. 323-1974/1983/2003, Institute of Electrical and Electronics Engineers, Piscataway, NJ
- US NRC Regulatory Guide 1.89
- Recommended Practice for Seismic Qualification of Class IE Equipment for Nuclear Power Generating Stations, IEEE Std. 344-1975/1987/2004, Institute of Electrical and Electronics Engineers, Piscataway, NJ
- USNRC Regulatory Guide 1.100

Electrical connections







Electrical wiring and grounding



Typical wiring and grounding connections for cable runs

Properly grounded, dual shielded cabling (one internal and one external shield with drain wire) should be used for the input signal to ensure proper EMI/RFI performance. The transmitter's output connection provides DC power to the transmitter and transmits 4-20 mA output signals to the receiver instruments. Current loop wiring should be properly shielded and grounded to reduce effects of electrical interference.

Consult these references for additional guidance:

1. ANSI-ISA-50.00.01-1975 (R2012) Compatibility of Analog Signals for Electronic Industrial Process Instruments, Approved 17 July 2012.

2. Control System Power and Grounding Better Practice, David Brown, David Harrold, and Roger Hope, Control Engineering, Elsevier/Newnes, and Reed Business Information, 2004.

3. IEEE Guide for Instrumentation and Control Equipment Grounding in Generating Stations, IEEE Std 1050-1996, 1996.





Mounting options







N7040 T/C Temperature Transmitter 2-Hole Head / Panel Mount

N7030 4-Wire RTD Temperature Transmitter 2-Hole Head / Panel Mount

Panel mount



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N7030 4-Wire transmitter shown

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0

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Connection head mount







N7030 4-Wire Transmitter Shown











DIN rail mount











Junction box and special enclosures

Weather proof housings and engineered to order special configurations are available, contact the factory with your unique requirements.



Weather proof housing, PN 0403-100-0004 (Hoffman A606CHNF)

INDUSTRY STANDARDS UL 50, 50E Listed; Type 4, 12, 13; File No. E27567 cUL Listed per CSA C22.2 No. 94; Type 4, 12, 13; File No. E27567 UL 508A Listed; Type 4, 12, 13; File No. E61997 cUL Listed per CSA C22.2 No. 94; Type 4, 12, 13; File No. E61997 NEMA/EEMAC Type 4, 12, 13 CSA, File No. 42184: Type 4 and 12 IEC 60529, IP66

Non-proprietary qualification summary reports are available upon request

- 1. Nuclear qualified model N7030 and N7040 analog temperature transmitter model configuration
- 2. Non-prop. qualification summary, N7030 RTD temperature transmitter document number: 3077-RD5086-005
- 3. Qualification test report, N7030 RTD temperature transmitter document number: 3077-RD5086-006
- 4. Non-Prop. qualification test report, N7040 thermocouple temperature transmitter 3077-RD5086-009
- 5. Qualification test report, N7040 thermocouple temperature transmitter document number: 3077-RD5086-007





United States of America

707 Jeffrey Way Round Rock Texas 78665-2408 USA

Tel: +1 512-434-2800

United Kingdom

Innovation House Lancaster Road Ferndown Industrial Estate Wimborne Dorset BH21 7SQ UK

Tel: +44 (0) 1202 850 450

For more information

Web: <u>cwic.curtisswright.com</u> Email: <u>sales@nspi.curtisswright.com</u>

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