

612 general purpose spring-loaded RTD assembly



Key features

- Wide range of nuclear applications
- Installed in thermowell or protection tube
- Spring-loaded for optimal heat transfer
- Qualified for use in Class 1E harsh environments

Overview

The model 612 spring-loaded RTD is designed for a wide range of nuclear applications. The sensor is intended to be installed in a thermowell or protection tube. The spring-loading action ensures proper contact with the tip of the thermowell or protection tube for optimal heat transfer. This sensor model is optimally configured for use with a terminal block and terminal block connection head. The RTD is qualified per IEEE 323-1974/1983 and IEEE 344-1975/1987 for use in Class 1E harsh environments.

Technical specification

Feature	Description
Maximum operating temperature	0°F to 750°F (-18°C to 400°C)
Element type	Platinum (wire-wound)
Accuracy/interchangeability	IEC 60751 Class B is standard. IEC 60751 Class A is available upon request. Other special accuracies are also available.
Calibration points	Standard calibration points are 32°, 212° and 554°F (0°, 100° and 290°C).
Drift/stability	Sensor drift is less than $\pm 0.2^{\circ}\text{F}$ ($\pm 0.11^{\circ}\text{C}$) shift per year up to a maximum of 0.5°F (0.28°C) for the qualified life. These values were determined based on pre and post qualification test data.
Insulation resistance	At room temperature and dry external surfaces, the insulation resistance between any wire and the sensor case will be at least 100 M Ω with 100 VDC applied for a minimum of 30 seconds prior to measurement.
Response time	The response time for the bare sensor (without thermowell) is approximately 5 seconds or less for the standard version with 1/4" diameter sheath as verified by a plunge test in accordance with ASTM E644 for a 63.2% of a step change from room temperature air to water flowing transverse to the assembly at 3 ft/s (~1m/s) at 180°F. Actual response time will vary depending upon actual configuration, installation and process conditions. Response time when installed in a thermowell or protection tube will vary depending upon final configuration and fit, but is approximately 30 seconds.
Operating current	Standard operating current is 1 to 4 mA continuous. A continuous current of 20 mA (RMS) or less will not damage the sensor. A short duration or pulsed current of 40 mA maximum will not damage the sensor.



Technical specification

Feature	Description
Self-heating error	In 154°F (68°C) water flowing transverse to the sensor sheath at 3 ft/s (~1 m/s), with a sheath diameter of 0.25 inches (6.35 mm), the RTD is capable of dissipating 10 mW/°C without causing the indicated temperature to rise more than 0.36°F (0.2°C).
Qualification	RTD assemblies are qualified to Class 1E requirements of IEEE 323-1974/1983 and IEEE 344-1975/1987. Original qualification reports are 548-8854-001 and 06-8680-003.
Quality standards	RTD assemblies are supplied in accordance with Curtiss-Wright's QA/QC Quality Assurance & Control Manual 100-1 which meets the requirements of 10 CFR 50 Appendix B, 10 CFR Part 21, ISO 9001, ASME NQA-1 and ANSI N45.2.
Sheath material	Stainless steel
External leadwire material	Stranded Constantan insulated with polyolefin
Sheath internal insulation	MgO
Internal leadwire material	Solid Constantan
Mounting connections	RTDs normally have a 150 lb S.S. union and schedule 80 minimum S.S. extension nipple with 1/2" NPT male threads for interface to the thermowell or protection tube. The terminal head conduit port has 3/4" NPT female threads as standard. The QDC will normally have 1/2" NPT male threads. Custom mounting connections are available upon request.
Terminal block material, if applicable	Ceramic
Shipping weight	Approximately 5 lbs. Actual weight will depend upon configuration supplied.



Technical specification

Feature	Description
Identification tags	SS identification tag attached to the terminal head using SS braided cable. Custom configured tagging is available upon request.
Storage requirements	RTDs are to be stored in accordance with ANSI N45.2 Level B requirements or better.
Accessories	
Silicone sealant	Item No. 0102-004-0012T
P1 thread sealant	Item No. 0109-001-0113T
PST 580 thread sealant	Item No. 0109-001-0114T
Viton gasket for terminal head	Item No. 0322-001-0023T
6-Wire terminal block	Item No. 0308-004-0006T
8-Wire terminal block	Item No. 0308-004-0009T
Terminal head - general purpose single port	Item No. 0342-002-0016T
Terminal head - general purpose dual port	Item No. 0342-002-0017T
Thermowell cleaning kit	Item No. 0125-004-0001



Technical specifications

Model number configurator

612	Model 612 Spring-Loaded Thermowell Mounted RTD Assembly															
	Code	Element Style														
	S	Single Platinum Element, 4 Wire Configuration														
	D	Dual Platinum Element, 6 Wire Configuration														
	E	Dual Platinum Element, 8 Wire Configuration														
	X	Other - Consult Factory														
		Code	Resistance at 32°F (0°C)													
		1	100 Ohms													
		2	200 Ohms													
		X	Other - Consult Factory													
		Code	Temperature Coefficient (Ohms/Ohm/°C)													
		A	0.003902													
		B	0.00385055													
		X	Other - Consult Factory													
			Code	Temperature Range												
			A	500°F [260°C] Maximum												
			C	750°F [400°C] Maximum												
			Code	Number of Lead Wires												
			4	4-Wire Connection (Note: Can also be used as a 3-wire connection.)												
			6	Dual Element, 3-Wire Connection												
			8	Dual Element, 4-Wire Connection												
			Code	Sheath Diameter												
			C	0.250" [6.4 mm]												
			F	0.375" [9.5 mm]												
			X	Other - Consult Factory												
			Code	Sheath Length (L)												
			XXX.X	Specify Length to Nearest 0.1" [2.5 mm]												
			Code	Lead Length (Inches)												
			0	Standard with head (Approximately 3") Note: The number zero (0) and the letter "O" are interchangeable for this code												
			ZXX	Other - Use XX to list length to nearest inch												
612	S	-	1	B	-	C	-	4	-	C	-	012.0	-	0		

Note: See the Model 612 Terminal Head and Extension Code Configurator to determine the appropriate Head/Ext. Code.

Technical specifications

Head/extension code configurator

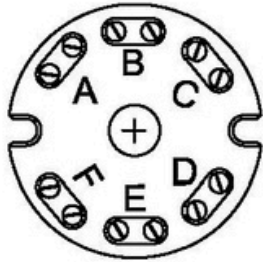
8	Stainless Steel	
X	Other - Consult Factory	
	Code	Extension Style & Material
	A	Direct Assembly (No Extension, B = 0)
	B	Pipe Nipple Extension (1.0" Minimum)
	C	Nipple/Union Extension (2.0" Minimum)
	D	Nipple/Union/Nipple Extension (3.0" Minimum)
	X	Other - Consult factory
	Code	Extension Length ("B" Dimension)
	00	0.0 Inches [0.0 mm] (Code A Direct Assembly Only)
	10	1.0 Inches [25.4 mm] (Code B Extension Only)
	15	1.5 Inches [30.5 mm] (Code B Extension Only)
	20	2.0 Inches [50.8 mm] (Code B or C Extensions Only)
	25	2.5 Inches [63.5 mm] (Code B or C Extensions Only)
	30	3.0 Inches [76.2 mm]
	35	3.5 Inches [88.9 mm]
	40	4.0 Inches [101.6 mm]
	45	4.5 Inches [114.3 mm]
	50	5.0 Inches [127 mm]
	55	5.5 Inches [139.7 mm]
	60	6.0 Inches [152.4 mm] (Maximum Length Allowed for Qualified Assemblies)
	XX	Other - Consult Factory
	Code	Head Connection (Instrument x Conduit)
	A	1/2" Female NPT x 1/2" Female NPT
	D	1/2" Female NPT x 3/4" Female NPT
	X	Other - Consult Factory

8	D	40	D
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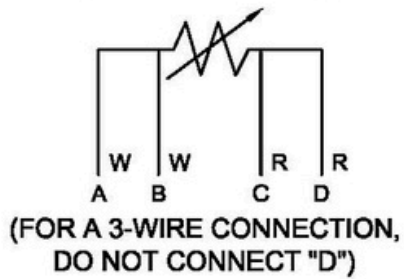
Technical specifications

Terminal block wiring diagram

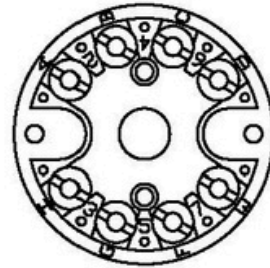
**6-WIRE
TERMINAL BLOCK**



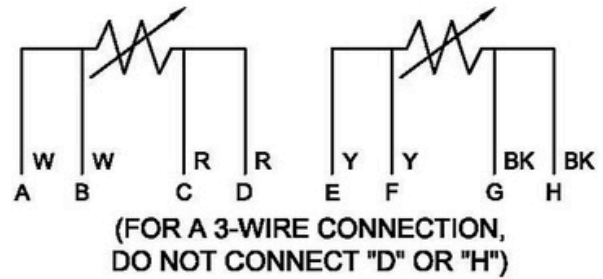
**SINGLE 4-WIRE
WIRING DIAGRAM**



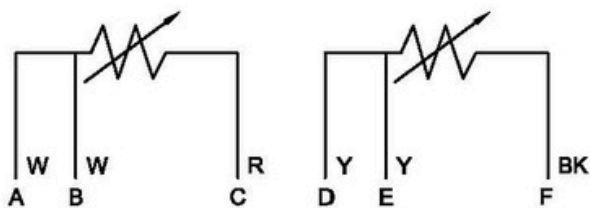
**8-WIRE
TERMINAL BLOCK**



**DUAL 4-WIRE
WIRING DIAGRAM**



**DUAL 6-WIRE
WIRING DIAGRAM**



FAQs

Can I specify my own required calibration points?

Yes. Calibration at ice point (32°F/0°C) and boiling point (212°F/100°C) are required to determine the appropriate Alpha temperature coefficient. Up to 4 additional calibration points at higher temperatures can be specified. Data from only 3 of the actual calibration points (32°F/0°C, 212°F/100°C and a select third point) will be used to generate a custom temperature versus resistance table using the Callendar-Van Dusen equation.

Can the 612 RTD be ordered to meet special accuracy needs?

Yes. Please contact Nuclear Sales with the specific requirements so we may determine if we can meet your needs.

Can I use my own thermowell with the 612 RTD?

Yes. The specific thermowell or protection tube design should be supplied during the request for quote stage in order to ensure optimal fit and interface of the RTD to the thermowell or protection tube.

Can the 612 RTD be used without a thermowell or protection tube?

No. The thermowell or protection tube provides an integral part of the environmental seal. See model 611, N9019 or N9355 for direct immersion applications.

Can the 612 RTD be supplied with a QDC?

Although a special design can be configured to use a quick disconnect electrical connector (QDC), a better option is to configure and order a model 615 RTD assembly that is already designed for use with a QDC.

Can I replace the sensor only without replacing the terminal head and extension fittings?

Yes. The sensor can be removed from the assembly and new sensor installed without replacing the terminal head and extension fittings. This requires removing the terminal head cap, disconnecting the wires from the terminal block and removing the terminal block in order to remove the sensor.



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About Curtiss-Wright

Curtiss-Wright Round Rock and Wimborne have worked with nuclear and industrial customers for over 60 years. We support customers across the world from facilities located in the US and UK. Our solutions are embedded in strategic national infrastructure and our people are active partners in customer programs that are focused on delivering advanced future nuclear and industrial capabilities.

Curtiss-Wright Corporation (NYSE: CW) is a global integrated business that provides highly engineered products, solutions and services mainly to Aerospace & Defense markets, as well as critical technologies in demanding commercial power, process and industrial markets. We leverage a workforce of approximately 8,600 highly skilled employees who develop, design and build what we believe are the best engineered solutions to the markets we serve. Building on the heritage of Glenn Curtiss and the Wright brothers, Curtiss-Wright has a long tradition of providing innovative solutions through trusted customer relationships.